

Work Order ID 131495 - 2

131495

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Item ID: D139-799-112 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Maintenance Step with Grab Bar RH
 Start Date: 4/10/15 Start Qty: 4.00 *4* Split 1 Cust Item ID:
 Required Date: 4/17/15 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan:  Date: 15-4-10 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D139-799	I

100	Document Control	0.00	DAS 27 9-89						
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D139-799-112								
	CHG002								

110	Pick Kit	0.00	DAS 27 9-89						
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00	DAS 6 9-89						
120									
QC	Memo	0.00							
Quality Control									

Stock

JUN 10 2015

APR 13 2015

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Item ID: D139-799-112

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Maintenance Step with Grab Bar RH

Start Date: 4/10/15

Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/17/15

Req'd Qty: 4.00

4

Customer:

Reference:

Run

Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-112

Location: QA

PPP rev: _____

JUN 11 2015

DAS
6
9.89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ

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MLJ

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Checklist Print

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Work Order ID: 131495

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Parent Item: D139-799-112

D139-799-112

Parent Item Name: Maintenance Step with Grab Bar RH

Start Date: 4/10/15

Required Date: 4/17/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.11.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6H12A	Purchased	No				110	Each	5.0000	2	8		DAS 27 9-89	DAS 02 9-89
* AN6H12A*	Bolt								**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					APR 13 2015	
					ST335	5							
					m130466	1							
					m131624	4							
AN6H13A	Purchased	No				110	Each	18.0000	2	8		DAS 27 9-89	DAS 02 9-89
* AN6H13A*	Bolt								**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					APR 13 2015	
					ST335	18							
					m130466	18							
D4526-042	Manufactured	No				110	Each	0.0000	1	4		DAS 27 9-89	DAS 02 9-89
* D4526-042*	Maintenance Step Assembly								**				
NAS1149D0663J	Purchased	No				110	Each	1,097.000	6	24		DAS 27 9-89	DAS 02 9-89
* NAS1149D0663.J*	Washer								**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					APR 13 2015	
					ST260	1030							
					M131618	1030							
					ST269	67							
					M126334	67							

DART AEROSPACE USA, INC.

REFERENCE ONLY

DAS
02
9-89

IIN-D139-799

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		4				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: I

Date: 14.03.06